

Work Order ID 62676

Wednesday, October 06, 2010 2:55:29 PM

Page 1

Item ID: D2585

Accept

Setup Start

Revision ID:

Stop

Item Name: Mounting Channel

Start Date: 10/6/2010 Start Qty: 20.00

Cust Item ID:

Required Date: 10/15/2010 Req'd Qty: 20.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2585

Rev B

100

0.00



Waterjet

FLOW WATER JET

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2585

Dwg Rev: BProg Rev: B

2-Deburr if necessary

B10-10-18

33

110

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

B10-10-18

120

0.00



QC

QC8- Inspect parts - second check

Memo SH-03

0.00

Quality Control

33

10-10-19

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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NOTE: Date & initial all entries

Work Order ID 62676

Wednesday, October 06, 2010 2:55:29 PM



Page 3

Item ID: D2585

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Channel

Start Date: 10/6/2010 Start Qty: 20.00



Cust Item ID:

Required Date: 10/15/2010 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

Identify as per dwg & Stock Location: 017

0.00



Packaging

Memo

0.00

Packaging

C. 10/10/2010 **33**

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/2010 **MF**
10-10-25

| W/O: | | WORK ORDER CHANGES | | | | | |
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NOTE: Date & initial all entries

Picklist Print

Wednesday, October 06, 2010 2:55:33 PM

Page 1

Work Order ID: 62676

Parent Item: D2585

Parent Item Name: Mounting Channel



Start Date: 10/6/2010

Required Date: 10/15/2010

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP D 04.02.16 Reformat; Add Receiving Step KJ/RF
IPP C 06.07.21 waterjet EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

M304S14GA

Purchased

No

100

sf

105.3108

0.0157

0.330526



1810-10-18

304SS sheet .080

Location

Loc Qty

Loc Code

MAT20

105.3108

113295

105.3108

113295

(32)

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NOTE: Date & initial all entries

Dart Aerospace Ltd

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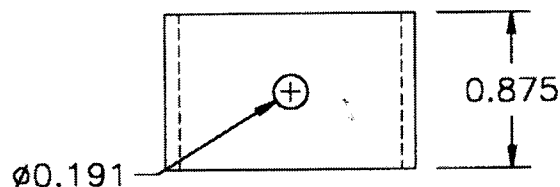
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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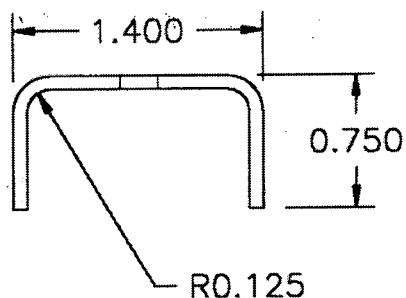


| | | | |
|------------------|-------------------------|--|------------------------|
| DESIGN BW | DRAWN BY [Signature] | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED BW | APPROVED BW | DRAWING NO. D2585 | REV. B SHEET 1 OF 1 |
| DATE 96:07:11 | | TITLE MOUNTING CHANNEL | SCALE 1:1 |
| B | 97:03:14 | ADD FLAT PATTERN | |

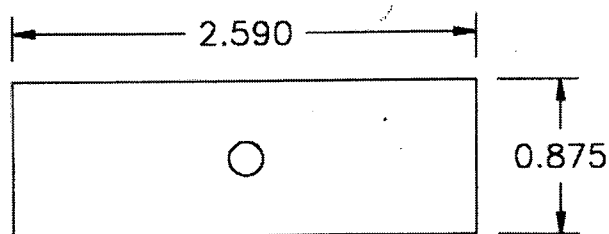
RELEASED
97/02/14 DS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO REVISION
WITH 15 APR 97
V.O.S. (R)
NO. 4-26-76



FLAT PATTERN



MATERIAL: 304/316 SS, 14 GAUGE (0.078)

| W/O: | | WORK ORDER CHANGES | | | | | |
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